

# Effect of $\text{Er}_2\text{O}_3$ on thermal stability of oxyfluoride glass

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**Abstract** Glasses have been synthesized in the system  $\text{SiO}_2\text{--Al}_2\text{O}_3\text{--Na}_2\text{O--AlF}_3\text{--LaF}_3\text{--Er}_2\text{O}_3$ . A base glass (in mol%  $67\text{SiO}_2\text{--}9\text{Al}_2\text{O}_3\text{--}20\text{Na}_2\text{O--Al}_2\text{F}_6\text{--}3\text{La}_2\text{F}_6$ ) was modified by 0.5, 0.75, 1, 1.25, 1.5, 2 and 5 mol%  $\text{Er}_2\text{O}_3$ , respectively. Glasses were prepared by conventional fusion method from 20 g batches. The glass transition temperature ( $T_g$ ), the jump-like changes of the specific heat ( $\Delta C_p$ ) accompanying the glass transition and the enthalpy of crystallization ( $\Delta H$ ) were calculated. DTA measurements clearly reveal that the increase of the  $\text{Er}_2\text{O}_3$  content in the glass changes the effects of crystallization and diminishes the thermal stability of the glassy network. In the same time the changes in the transition temperature are observed. The formation of  $\text{NaLaF}_4$  and  $\text{Na}_{1.45}\text{La}_{9.31}(\text{SiO}_4)_6(\text{F}_{0.9}\text{O}_{1.1})$  as a main phase was confirmed. The diminishing of the thermal stability was connected with erbium which incorporated into  $\text{Na}_{1.45}\text{La}_{9.31}(\text{SiO}_4)_6(\text{F}_{0.9}\text{O}_{1.1})$  structure.

**Keywords** Aluminosilicate glass · DTA/DSC · Erbium oxide ·  $\text{LaF}_3$  · Oxyfluoride glass · Thermal stability

## Introduction

Glasses doped with lanthanide ions have been receiving more and more attention because of their luminescence properties. They have potential applications in optoelectronics as laser hosts, optical amplifiers and also they can be used in infrared to visible light conversion devices [1, 2].

Knowledge of the role of rare earth ions in multi-component glasses and their influence on the thermal stability is of great importance for the design of new glass ceramic compositions for photonics applications. The erbium is especially interesting because the  $^{13}\text{I}_{3/2} \rightarrow ^{15}\text{I}_{3/2}$  transition coincides with the lowest attenuation window of silica glass fibers [3, 4]. Thus, erbium doped glasses and glass ceramics can be used to amplify attenuated signals in optical fiber telecommunication systems.

The local structure of erbium ions in silica and sodium silicate glasses by EXAFS has been studied by Marcus and Polman [5]. They found that the local environment of erbium ions is different in the two glasses. It was stated that the more depolymerized network structure in sodium silicate glass allows erbium ions to adopt more optimal coordination environments.

Erbium oxide concentration can be as high as 10 mol% in sodium silicate glass [6]. Such amount of lanthanide has to induce the changes in the thermal stability and optical properties of glass. On the other hand, this makes the multicomponent silicate glasses potential hosts for waveguide lasers and amplifiers, in which a much higher rare earth doping level is required as a result of their limited dimension compared to fiber based devices [7].

To enhance the luminescence transitions  $\text{Er}^{3+}$  ions should be concentrated into a low phonon structure. To obtain this purpose lanthanides ions should be introduced to the low phonon glass, for example, chalcogenide glasses, i.e. fluoride glass [8] or glass ceramics with the low phonon nanocrystalites [9]. Thus, oxyfluoride glass ceramics based on the silicate glassy matrix and nanocrystalites of  $\text{LaF}_3$  or  $\text{PbF}_3\text{--CdF}_3$  have been developing for the last decade [10–12]. For the optical properties of glass ceramics, it is important to induce and control the crystallization of fluorides within the range of nanometers and to selectively

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build-in rare earth ions into low phonon crystallites. To my knowledge the influence of Er ions on the thermal stability of oxyfluoride glass has not been studied so far. Introduction of  $\text{Er}_2\text{O}_3$  can influence the process of ceramization in the oxyfluoride glass changing its course of crystallization. Thus, the purpose of this work was to investigate the effect of  $\text{Er}_2\text{O}_3$  on the thermal stability of oxyfluoride aluminosilicate glass.

## Experiments

A base glass (in mol%  $67\text{SiO}_2\text{-}9\text{Al}_2\text{O}_3\text{-}20\text{Na}_2\text{O}\text{-}\text{Al}_2\text{F}_6\text{-}3\text{La}_2\text{F}_6$ ) was modified by 0.5, 0.75, 1, 1.25, 1.5, 2 and 5 mol%  $\text{Er}_2\text{O}_3$ , respectively. Batches were prepared by mixing chemically pure reagents:  $\text{SiO}_2$ ,  $\text{Al}_2\text{O}_3$ ,  $\text{AlF}_3$ ,  $\text{Na}_2\text{CO}_3$ , and  $\text{LaF}_3$ . Glasses have been obtained by melting 20 g batches in a covered platinum crucible in an electric furnace at the temperature 1450 °C in air atmosphere. Each molten glass was poured out onto a stainless plate forming a layer of ca. 3 mm thickness.

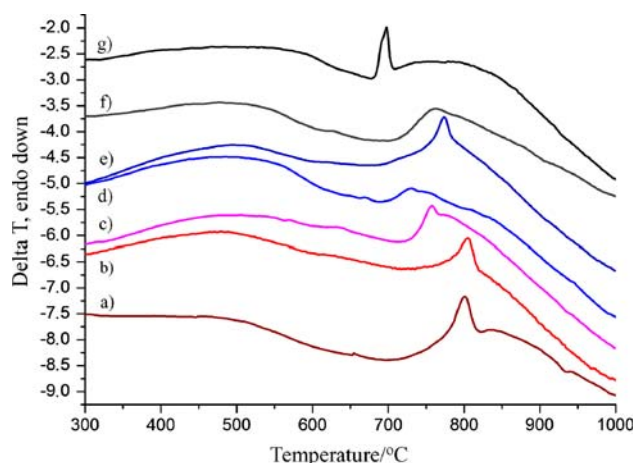
The effect of the thermal stability was investigated by DTA/DSC measurements conducted on the Perkin Elmer DTA-7 System operating in heat flux DSC mode. The samples of 60 mg in mass were heated in platinum crucibles at a rate of 10 °C  $\text{min}^{-1}$  in a dry nitrogen atmosphere to the temperature of 1000 °C. The glass transition temperature ( $T_g$ ) was determined from the inflection point on the enthalpy curve; the jump-like changes of the specific heat ( $\Delta C_p$ ) accompanying the glass transition and the enthalpy of crystallization ( $\Delta H_{\text{cryst}}$ ) of the glass were calculated using the 7 Series Perkin Elmer Thermal Analysis Software Library. The ability of glasses to crystallize was measured by the values of the maximum crystallization temperature ( $T_{\text{max crystall}}$ ), the enthalpy of crystallization and the values of the thermal stability parameter of glasses ( $\Delta T = T_{\text{onset crystall}} - T_g$ ). The crystallizing phases were analyzed by the XRD method using the Philips X'Pert Diffractometer.

The Fourier transform infrared spectroscopy (FT-IR) studies of glasses were carried out on the Digilab FTS 60v spectrometers at a 4  $\text{cm}^{-1}$  resolution in transmission mode.

## Results and discussion

### Thermal stability

The based glass and glasses doped  $\text{Er}_2\text{O}_3$  from 0.5 to 2 mol% were transparent and X-ray amorphous. Glass with 5 mol%  $\text{Er}_2\text{O}_3$  showed spontaneous partial crystallization during quenching. Figure 1 shows the DTA curves of oxyfluoride aluminosilicate glasses doped with different

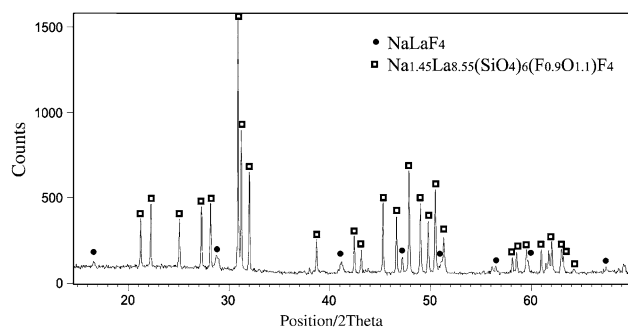


**Fig. 1** DTA curves of oxyfluoride aluminosilicate glasses doped with: (a) 0, (b) 0.5, (c) 0.75, (d) 1, (e) 1.25, (f) 1.5, (g) 2 mol%  $\text{Er}_2\text{O}_3$

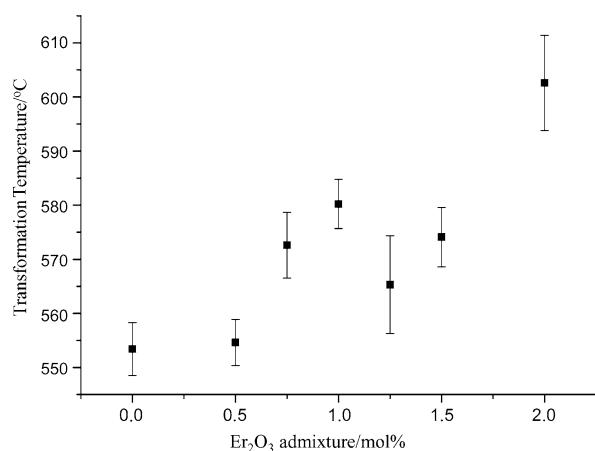
amounts of  $\text{Er}_2\text{O}_3$ . DTA measurements clearly reveal that the increase of  $\text{Er}_2\text{O}_3$  content in the glass changes the temperature of crystallization and diminishes the thermal stability of the glass. The main peak of crystallization shifted from 800 °C for based glass (curve a) to 700 °C for glass doped 2 mol%  $\text{Er}_2\text{O}_3$  (curve g). The crystallization process of the based glass led to the formation of  $\text{NaLaF}_4$  and  $\text{Na}_{1.45}\text{La}_{8.55}(\text{SiO}_4)_6(\text{F}_{0.9}\text{O}_{1.1})$  up to the temperature 800 °C (Fig. 2). The thermal treatment of the glass at a higher temperature revealed the transformation of  $\text{Na}_{1.45}\text{La}_{9.31}(\text{SiO}_4)_6(\text{F}_{0.9}\text{O}_{1.1})$  into  $\text{NaLa}_9(\text{SiO}_4)_6\text{O}_2$ , the wide exothermic peak at the range 830–930 °C (Fig. 1, curve a).

In the systematic classification of elements, lanthanoids lie in close proximity to modifying elements with respect to their function in the structure of oxide glasses. They markedly decrease viscosity at a high temperature when present in glasses in large amounts [13]. For the investigated oxyfluoride glasses the increase of viscosity can be observed at a low temperature. The introduction of more and more of the  $\text{Er}_2\text{O}_3$  to the base glass shifted the transformation temperature towards the higher temperature. The evolution of the  $T_g$  temperature showed Fig. 3. In my opinion, this change is caused by the extra anions provided by  $\text{Er}_2\text{O}_3$ . The additional  $\text{O}^{2-}$  ions increases the polymerization of the network and therefore results in the better stability of the glass which then induces the rise of  $T_g$ .

Effect of a trivalent ion  $\text{Er}^{3+}$  can be visible at a high temperature on the DTA curves. Erbium can play a similar role as  $\text{Al}^{3+}$  in the glass but compared with the aluminium, the effective radius is more than double and it has a considerably lower bonding strength to oxygen. Thus, it diminishes the temperature of the main peak of crystallization (Fig. 1). For all obtained oxyfluoride glasses the main peak is due to the crystallization of  $\text{Na}_{1.45}\text{La}_{8.55}(\text{SiO}_4)_6(\text{F}_{0.9}\text{O}_{1.1})$ . But the pattern of the phase is



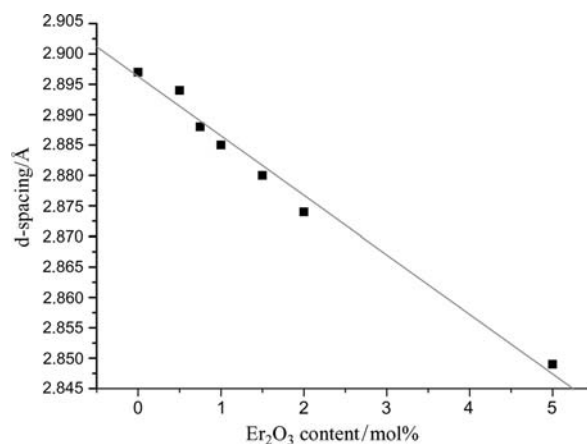
**Fig. 2** XRD pattern of NaLaF<sub>4</sub> and Na<sub>1.45</sub>La<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>)F<sub>4</sub> crystallization obtained after thermal treatment of the oxyfluoride glass up to 800 °C



**Fig. 3** The effect of Er<sub>2</sub>O<sub>3</sub> admixture on transformation temperature ( $T_g$ ) in oxyfluoride aluminosilicate glass

monotonously shifted to the higher values of the  $2\theta$  on the XRD plot. Figure 4 shows the lowering of the d-spacing for the most intensive peak  $\{hkl = (3\ 11)\}$ . The observed effect can be explained by the phenomenon of the incorporation of Er<sup>3+</sup> into the structure of Na<sub>1.45</sub>La<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>) and formation of Na<sub>1.45</sub>(La,Er)<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>). The effective radius of lanthanoids decreases with an increasing atomic number what is called the lanthanoid contraction. Thus, Er<sup>3+</sup> ions replacing La<sup>3+</sup> in the structure may diminish a distance of  $(hkl)$  planes. According to the references, the Er<sup>3+</sup> ions act as a nucleating agent for the crystallization [14, 15]. Therefore, the lanthanoids would affect the process of crystallization, and then induce the difference in the crystallinity.

The  $\Delta C_p$  changes at the transformation temperature when the amount of Er<sup>3+</sup> ions increased (Table 1). This is evidence of the changes in the glass framework. The greatest  $\Delta C_p$  at  $T_g$  have been found in glasses with the lowest content of Er<sub>2</sub>O<sub>3</sub>. It results from the fact that  $\Delta C_p$ , as the indicator of



**Fig. 4** The effect of the Er<sub>2</sub>O<sub>3</sub> admixture on the lowering of the d-spacing for the most intensive peak  $\{hkl = (3\ 11)\}$  of Na<sub>1.45</sub>La<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>)

configuration entropy, is sensitive to the increase of the number of broken bonds within the range of transformation of the glassy state. Its lower value with the increase of Er<sub>2</sub>O<sub>3</sub> content is evidence of the more rigid of the glassy framework. Simultaneously, the increase of  $T_g$  and the lowering of the temperature of the main crystallization induces the diminishing of thermal stability of the glasses expressed by the formula  $\Delta T = T_{\text{onset crystall}} - T_g$  (Table 1).

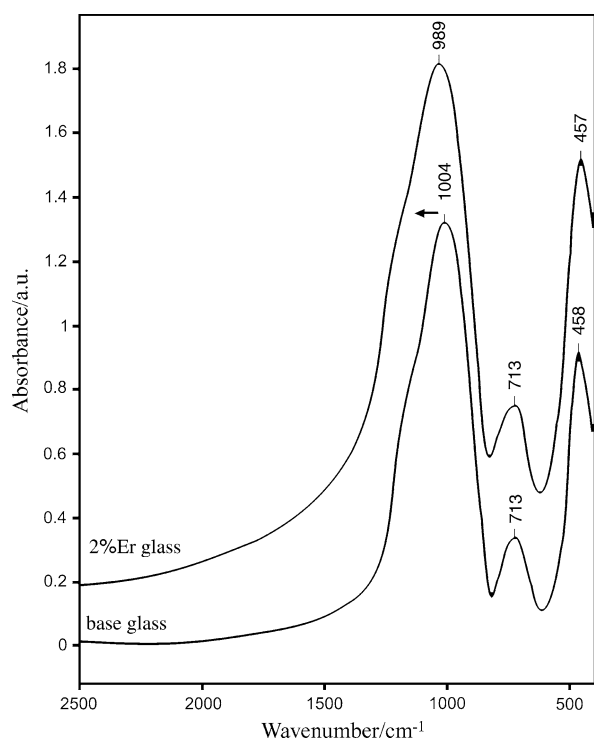
#### FT-IR study

The network of aluminosilicate glasses is formed by [SiO<sub>4</sub>] and [AlO<sub>4</sub>] tetrahedra [16]. Therefore, on the FTIR spectra of the glasses there can be observed bands connected with the Si–O–Si and Si–O–Al bridges. Figure 5 shows MIR spectra of the base and 2 mol% Er doped glasses. The spectra possess three main groups of bands with the maximum near 460, 710 and 1000 cm<sup>-1</sup>. The strongest complex band 900–1150 cm<sup>-1</sup> is assigned to tetrahedral stretching modes of two types of bridges: Si–O(Si) and Si–O(Al) at about 1100 and 1000 cm<sup>-1</sup>, respectively [17]. The band in the region of 700 cm<sup>-1</sup>, according to Tarte [16], is due to Al–O stretching modes in [AlO<sub>4</sub>] tetrahedron. The band at about 460 cm<sup>-1</sup> is attributed to the bending vibrations of the tetrahedra [SiO<sub>4</sub>]. According to Handke and Mozgawa, the bands at 800 and 470 cm<sup>-1</sup> are due to the bending and rocking vibration of Si<sub>2</sub>O units [18]. The positions of bands at 700 and 460 cm<sup>-1</sup> are not sensitive to the introduction of Er<sub>2</sub>O<sub>3</sub>. Nevertheless, some broadening of the 713 cm<sup>-1</sup> band is observed. It indicates the changes of the length and angles in the tetrahedra. In spite of the main band is shifted towards lower wavenumbers (1005 → 989 cm<sup>-1</sup>) the broadening of the left shoulder of the band is observed and showed in Fig. 5. It indicates the increase of the number of the bridging oxygens and the

**Table 1** Thermal characteristics of Er<sub>2</sub>O<sub>3</sub>-doped oxyfluoride glasses

Content of Er <sub>2</sub> O <sub>3</sub> in the base glass (mol%)	$\Delta C_p$ (J/g K)	$T_{\max}$ cryst. (°C)	$\Delta H$ (J/g)	Thermal stability $\Delta T = T_{\text{onset cryst.}} - T_g$ (°C)	Phases of crystallization
0	0.543	800, 835	47.5, 31.2	157	NaLaF <sub>4</sub> , Na <sub>1.45</sub> La <sub>8.55</sub> (SiO <sub>4</sub> ) <sub>6</sub> (F <sub>0.9</sub> O <sub>1.1</sub> ), NaLa <sub>9</sub> (SiO <sub>4</sub> ) <sub>6</sub> O <sub>2</sub>
0.5	0.509	802	68.9 <sup>a</sup>	150	Na(La,Er)F <sub>4</sub> , Na <sub>1.45</sub> (La,Er) <sub>8.55</sub> (SiO <sub>4</sub> ) <sub>6</sub> (F <sub>0.9</sub> O <sub>1.1</sub> ), NaLa <sub>9</sub> (SiO <sub>4</sub> ) <sub>6</sub> O <sub>2</sub>
0.75	0.445	765	81.5 <sup>a</sup>	142	
1	0.420	736	89.6 <sup>a</sup>	116	
1.25	0.405	774	92.2 <sup>a</sup>	110	
1.5	0.384	764	129.1 <sup>a</sup>	115	
2	0.372	698, 765	22.2, 132.8	72	Na <sub>1.45</sub> (La,Er) <sub>8.55</sub> (SiO <sub>4</sub> ) <sub>6</sub> (F <sub>0.9</sub> O <sub>1.1</sub> ), NaLa <sub>9</sub> (SiO <sub>4</sub> ) <sub>6</sub> O <sub>2</sub>

<sup>a</sup> Multi-stage of crystallization has been combined into one exothermal effect



**Fig. 5** FT-IR absorption spectra of oxyfluoride aluminosilicate glasses: the based glass and 2 mol% doped Er<sub>2</sub>O<sub>3</sub> glass

polymerization of the glass framework. It corresponds to the increase of  $T_g$  temperature calculated from DTA/DSC curves. It can be stated that the admixture of Er<sub>2</sub>O<sub>3</sub> up to 2 mol% increases the strength of the oxyfluoride aluminosilicate network in the range of high viscosity. This effect induces that the formation of NaLaF<sub>4</sub> is not observed for 2 and 5 mol% Er doped glasses. On the other hand, Er<sub>2</sub>O<sub>3</sub> diminishes the thermal stability ( $\Delta T$ ) by lowering the temperature of the silicate crystallization {Na<sub>1.45</sub>(La,Er)<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>)} at the range of lower viscosity.

## Conclusions

The effect of Er<sub>2</sub>O<sub>3</sub> on the thermal stability of oxyfluoride aluminosilicate glass was studied by DTA/DSC analysis. Systematic studies have been done to reveal the influence of different erbium admixtures (from 0 to 5 mol%) on the thermal stability, structure and crystallization of oxyfluoride glass.

With the increase of Er<sub>2</sub>O<sub>3</sub> content, the oxyfluoride glass network became more rigid what was observed by the higher transformation temperature. It was connected with the increase of the number of the bridging oxygen. The effect of the polymerization of the network was confirmed by the FT-IR study.

Na(La,Er)F<sub>4</sub> and Na<sub>1.45</sub>(La,Er)<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>) was formed during thermal treatment. The admixture of Er<sub>2</sub>O<sub>3</sub> diminished the thermal stability (calculated as  $\Delta T = T_{\text{silicate cryst.}} - T_g$ ) and increased  $\Delta H$  what was due to the incorporating Er<sup>3+</sup> ions to the Na<sub>1.45</sub>La<sub>8.55</sub>(SiO<sub>4</sub>)<sub>6</sub>(F<sub>0.9</sub>O<sub>1.1</sub>) structure.

Finally, it can be stated that the kind of the compound whose lanthanoids are introduced to the batch must be taken into account at the stage of the designing of the oxyfluoride glass ceramics. It is of great importance for the transparent glass ceramics with the effect of luminescence.

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